

Lloyd's Register Verification

The Management System for:

ISO 3834-2: 2005

**Quality Requirements for the Fusion Welding of Metallic Material –
Comprehensive Quality Requirements**

In accordance with LRV procedures, it is hereby certified that:

Rautalaaki Oy
Harkkotie 10
33470 Ylöjärvi, Finland

Applies a quality and welding management system in line with the above standard for the following scope:

Product Type:	Manufacturing, machining and assembly of multidisciplinary projects of steel constructions for electric, concrete and mining industries, including associated welding controls in accordance with the requirements of ISO 3834-2:2005.
Product Standards:	Client specifications
Welding and Inspection Standards:	EN ISO5817, EN ISO15614 -1, EN ISO15609, EN ISO9606- 1, EN 287-1
Parent Materials:	Material Group 1.1 as per PD CEN ISO/TR15608.
Welding and Allied Processes:	BS EN ISO 4063: 135 and 136
Responsible Welding Co-ordinator:	Mikko Vaittinen (IWT/FI 00350) Comprehensive knowledge

Certificate Number:	HEQ 0006099/01
Original Approval:	10 December 2007
Current Certificate:	28 December 2016
Expiry Date:	28 December 2021



S. C. Emeny on behalf of Lloyd's Register Verification

Comments

Validity of the Certificate

This Certificate remains valid provided:

There is no change to the Recognised Welding Coordinator.

LRV is permitted to perform the annual verification.

No modifications occur which affect the validity of the certificate. If such modifications do occur LRV is to be informed immediately by the manufacturer so that a decision on validity of the certificate can be made.

Note:

If a valid certificate is to be renewed, the renewal must be applied for at least **two months** before the end of the period of validity of the current certificate.